MIG-2CM

[illegible]性与用途

AWS A5.2[illegible] ER80S-G

[illegible]强钢用,在550℃[illegible]高温下使用能有优异的抗蠕变（CRE[illegible]

[illegible]化[illegible]成份(wt%)

	C	Mn	Si	P	S	Ni	Cr	Mo	Cu	其它
AWS标准	0.07-0.12	0.40-0.70	0.40-0.70	≤0.025	≤0.025	≤0.025	[illegible]	[illegible]	[illegible]	[illegible]

适用焊接位置

[illegible]CEP(DC+)

线径(mm)	0.8	1.0	1.2
焊接电流范围(A)	40-150	80-[illegible]	[illegible]